

### DATA SHEET DRAINKING 730 TWIN (240V) (Duty/Standby Wastewater Pumping System with Control Panel)



#### DrainKing 730 Twin (240V) Part No. 175/NS (Duty/Standby Wastewater Pumping System with Control Panel)

#### **General Description:**

DrainKing 730 Twin (240V) features a heavy-duty tank and submersible pump for automatically pumping wastewater from commercial kitchens, multiple sinks, dishwashers etc.

The DrainKing Twin provides users with the additional security of duty/standby operation. If one pump should become blocked or fail, the wastewater would rise within the common tank, and activate the high-level alarm. The control panel would start the other pump as the standby pump.



The DrainKing Twin is supplied with a pump station control panel and a single high-level finger float. The duty pump is automatically alternated after every pump operation. If the high-level alarm is activated the standby pump would become operational. The panel features door isolation switch, pump 1 or 2 operational/tripped lights, alarm buzzer (minimum volume of 80 Dba at 1m distance) alarm on/off switch, 3 off volt free ports for BMS connection.

A rechargeable battery is fitted in case of mains electricity supply failure.



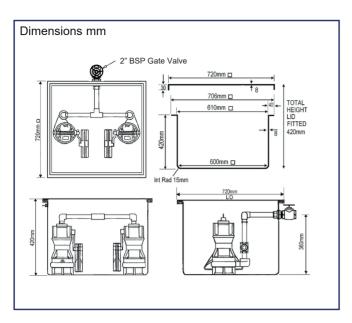
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### Tank:

Manufactured from GRP and fully rigged with internal pipe work, gate valve and non-return valves.

### Tank Volume: 151.2 litres

Total Approximate Usable Volume - 100.8 litres

#### Tank Inlets:

To suit site layout, all inverts should be brought into the side of the tank by drilling a hole and using an appropriate tank connector. Minimum invert height 155 mm.

#### **Tank Outlet:**

Fitted 2" BSP male thread discharge outlet (Gate Valve supplied female thread)

#### **Tank Venting:**

To suit site layout, a vent should be taken from the side of the tank by drilling a hole and using an appropriate tank connector. Vent pipe should be 1¼" min. to air or via a Pump Technology MicroVent.

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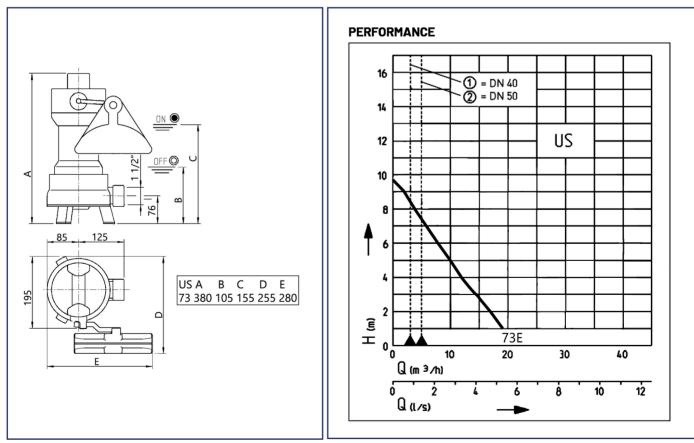
### Pump:

- Safe to run dry
- 30 mm free passage
- Controllable oil chamber
- SiC mechanical seal independent of sense of rotation
- Replaceable moisture sealed cable inlet
- Fluid temperature 35°C, temporarily 60°C (10 mins)

### **Description:**

The heavy duty centrifugal submersible drainage pump US 73 ES is suitable for dealing with wastewater and capable of handling soft solids up to 30 mm particle size.

### Dimensions/switching points US 73 ES (mm)



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#### Scope of Supply

Pump according to DIN EN 12050 ready for connection with 4m cable and automatic level float switch.

Mechanical Data										
Pump	Vertica	Vertical single stage			Shaft			Stainless Steel		
Bearing		Ball bearing, grease- lubricated			Impeller Motor housing			Vortex impeller, GFK Edelstahl (253: Grauguss)		
Seal on motor side	Duple	Duplex rotary shaft seals		Pump housing			Grey cast iron			
Oil chamber	Yes			Submersible			Yes			
Seal on medium side	SiC M	echanical seal		Pressure outlet			IG 11/2" (US253:2")			
Run dry protection	Yes	Yes								
Electrical Data										
Power line	10m H	107RN-F		Insulation class			B (253:F)			
Type of enclosure IP68				Winding thermostat			Yes			
US 73 ES										
Type Code No. V	oltage	Motor rating P1	Motor rating P2	Gurrent	Wires	Motor protection	Plug	Free passage	Weight	
With built-in level control										
US 73 ES <b>JP00678</b> 1/	N/PE-230V	0.83kW	0.50kW	3.9A	3G1,0	Integrated	Safety	30 mm	12.5kg	

#### Notes:

- This unit is for wastewater only
- Ensure the location of the DrainKing enables the lid to be easily removed for regular inspection and maintenance
- If the discharge pipework connection to a soil stack, manhole etc. is below the discharge outlet of the tank, an anti-syphon unit must be fitted at the highest point of the discharge pipework
- Warranty: The DrainKing 730 Twin (240V) comes complete with a one year warranty.

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Pump Technology Ltd. reserves the right to change the specification without prior notice.

DrainKing 730 Twin (240V) Part No. 175/NS Data Sheet Rev. 2 19.01.2024

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